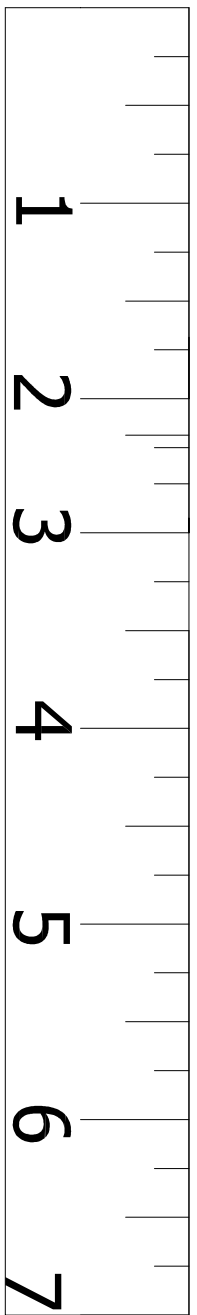
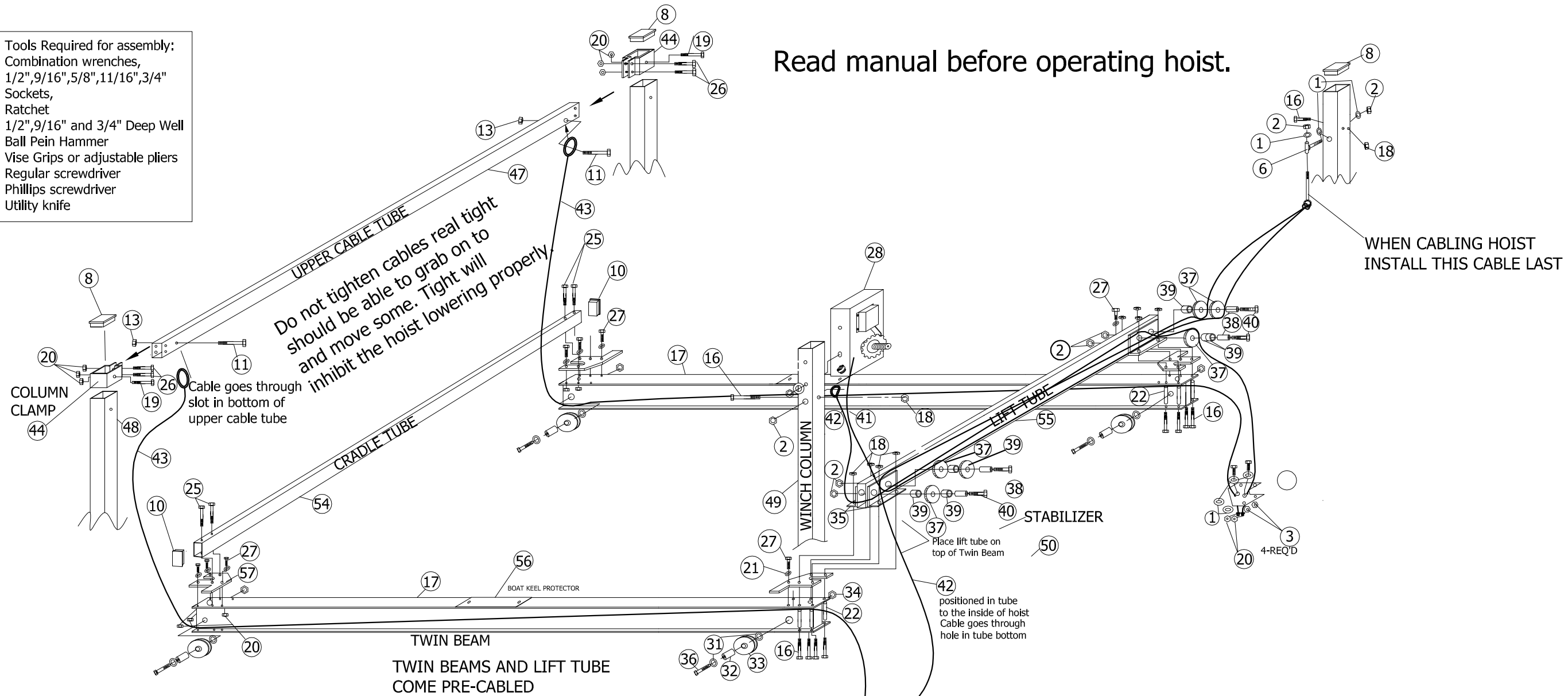


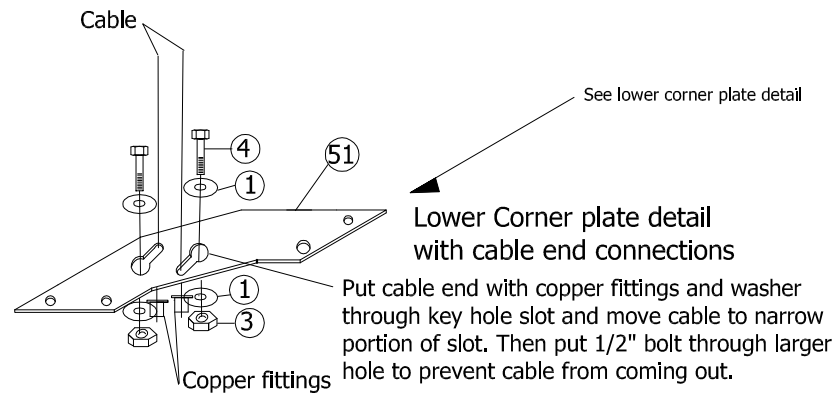
Tools Required for assembly:
 Combination wrenches,
 1/2",9/16",5/8",11/16",3/4"
 Sockets,
 Ratchet
 1/2",9/16" and 3/4" Deep Well
 Ball Pein Hammer
 Vise Grips or adjustable pliers
 Regular screwdriver
 Phillips screwdriver
 Utility knife

Read manual before operating hoist.



Use ruler to measure nuts and bolts

See V25R1-Partslist for description of labeled parts
 Refer to Dwg. V25R1 for Completed Hoist Assembly



1	REVISED DWG NUMBER	3/16/07	FS
REV	DESCRIPTION	DATE	INT

NuCraft[®] **CRAFTLANDER**
 Metal Products 402 Southline Rd.
 Roscommon, MI 48653

Scale: None	Approved by:	Drawn by: RLW
Date: 3/9/05		Revised by: rLW

Assembly & Part locations for 2500V

Drawing Number
V25R1-2

Inner Frame Assembly

Manuals and drawing available on the web www.craftlander.com