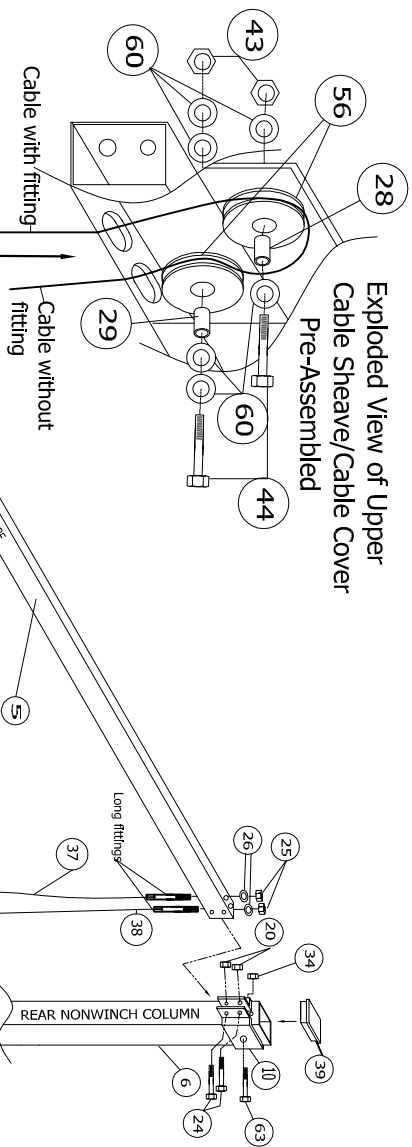


Exploded View of Upper Cable Sheave/Cable Cover Pre-Assembled

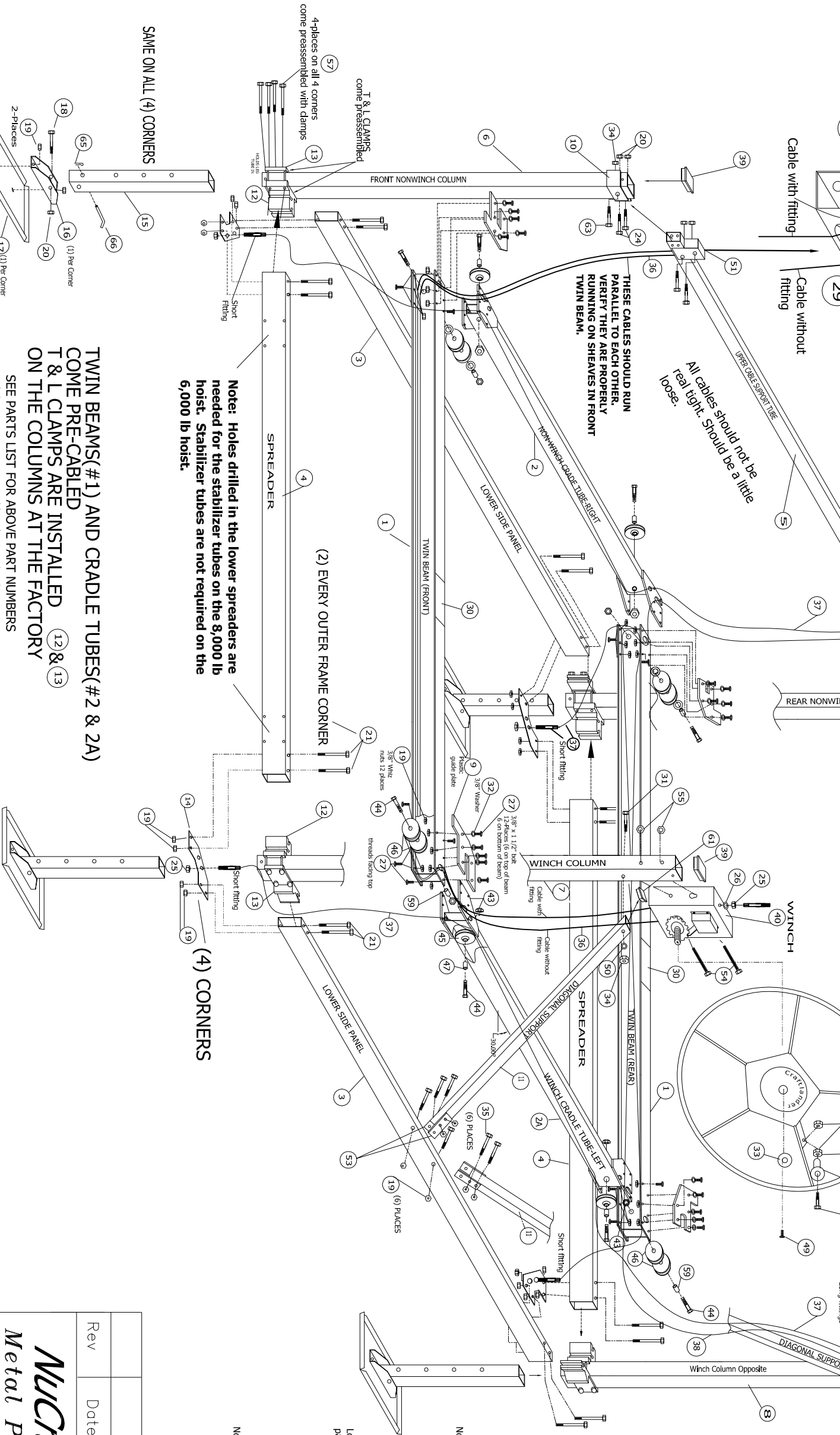


Note bolt thread area should be on outside of hoist
 If this print has colored cables they are for easier understanding of how they are strung. Cables from the factory are colored too. They won't all match to below colors.

AN ASSEMBLY VIDEO FOR THIS HOIST IS AVAILABLE ONLINE AT: WWW.YOUTUBE.COM/CRAFTLANDER

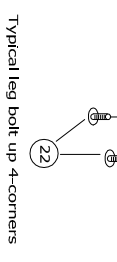
THESE CABLES SHOULD RUN PARALLEL TO EACH OTHER. VERIFY THEY ARE PROPERLY RUNNING ON SHEAVES IN FRONT TWIN BEAM.

Note: Holes drilled in the lower spreaders are needed for the stabilizer tubes on the 8,000 lb hoist. Stabilizer tubes are not required on the 6,000 lb hoist.

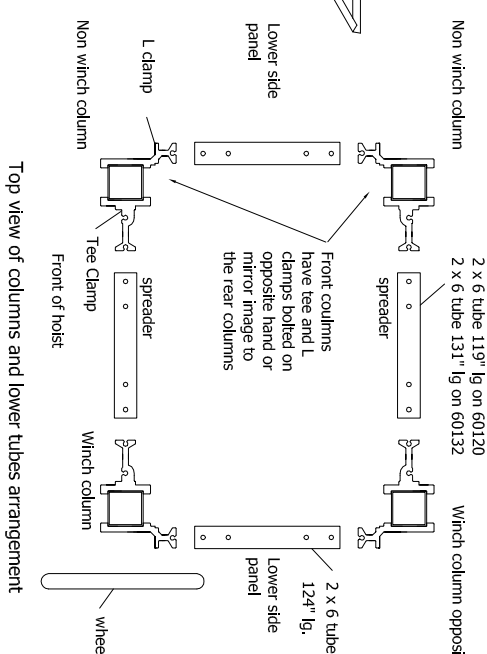
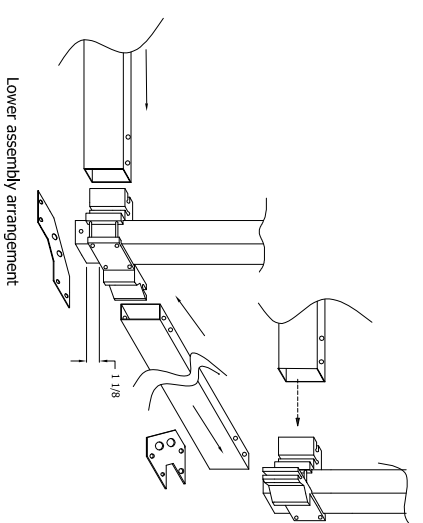


SAME ON ALL (4) CORNERS

TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A) COME PRE-CABLED T & L CLAMPS ARE INSTALLED ON THE COLUMNS AT THE FACTORY



SEE PARTS LIST FOR ABOVE PART NUMBERS
 DOCUMENT# A-MH-V60R13PARTSLIST
 READ MANUAL BEFORE USING HOIST.
 Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM
 NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS



Rev	Date	Description	Int
Metal Products			
402 Southline Rd. Roscommon, MI 48653			
Scale: None		Approved by: FS	
Date: 3/19/13		Drawn by: FS	
Assembly and part locations for MH-V60120 & MH-V60132			Year 2013
Drawing Number			A-MH-V60R-13