AN ASSEMBLY VIDEO FOR THIS HOIST **IS AVAILABLE ONLINE AT:** Note: Bolt thread area should be on outside of hoist WWW.YOUTUBE.COM/CRAFTLANDER Jam nuts around plate on wheel Winch Column Opposite enlargement detail COLUMN CLAMP 2 x 6 tube 119" lg on 60120 2 x 6 tube 131" lg on 60132 Non winch column Winch column opposite / 2 x 6 tube clamps bolted on opposite hand or Lower side Lower side (52)· 4-Places at 4 areas on hoist Non winch column SPREADER Top view of columns and lower tubes arrangement LEG TUBE T & L CLAMPS ARE INSTALLED ON THE COLUMNS AT THE FACTORY Int Date Description Rev LEG BRACKET NuCraft SEE PARTS LIST FOR ABOVE PART NUMBERS DOCUMENT# A-MH-V60RPARTSLIST 402 Southline Rd. . SECOT PAD Metal Products READ MANUAL BEFORE USING HOIST. Roscommon, MI 48653 Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM Approved by: Drawn by: RLW Scale: None Date: 8/6/10 Revised by: Typical leg bolt up 4-corners Assembly & Part locations for MH-V60120 & MH-V60132 **OUTER FRAME ASSEMBLY** Drawing Number A-MH-V60R-1 GRAFT LANDER