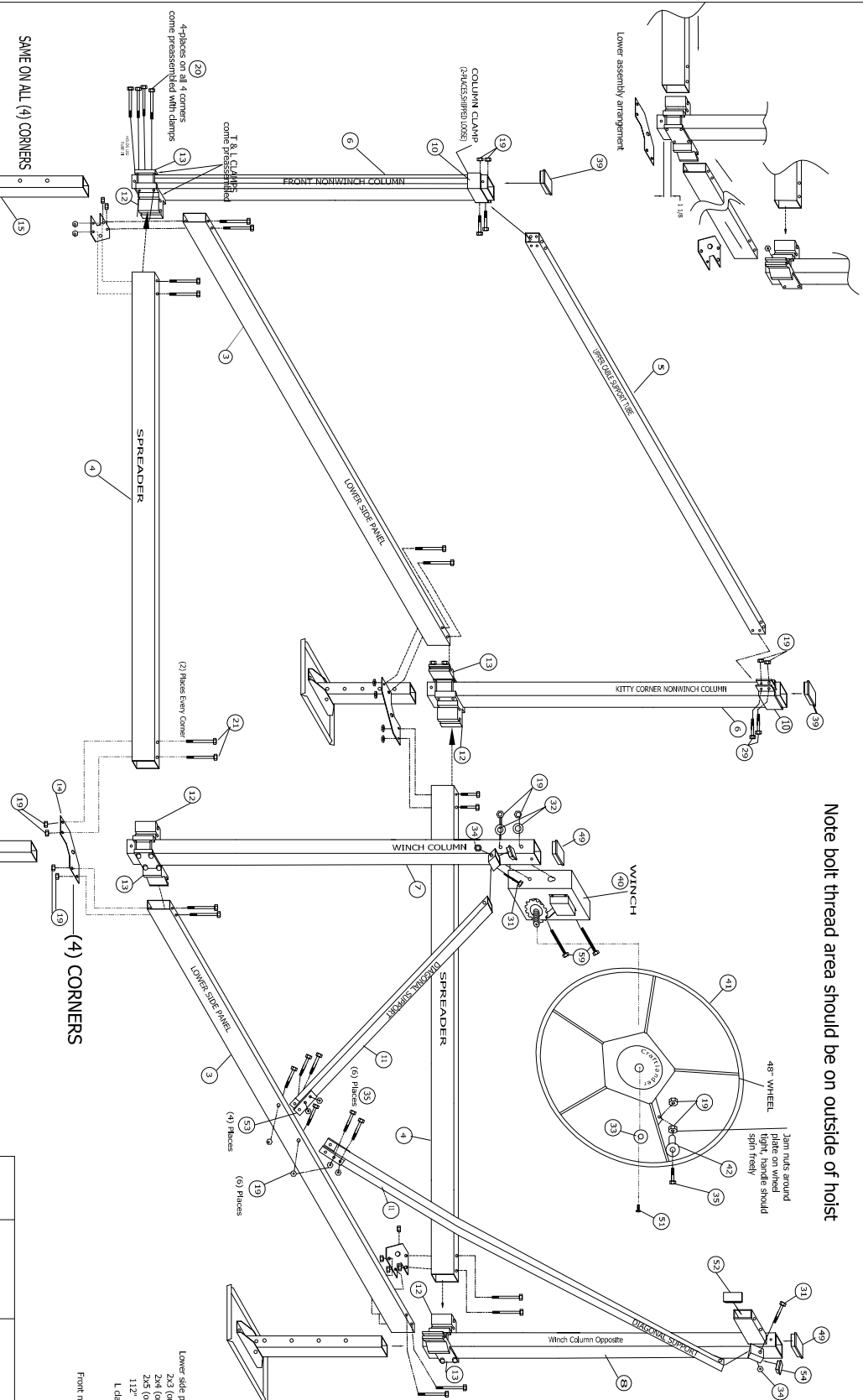
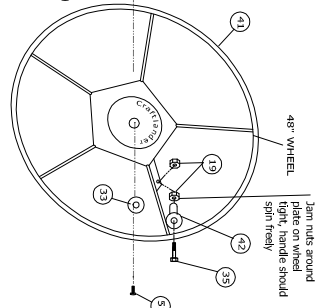


Lower assembly arrangement

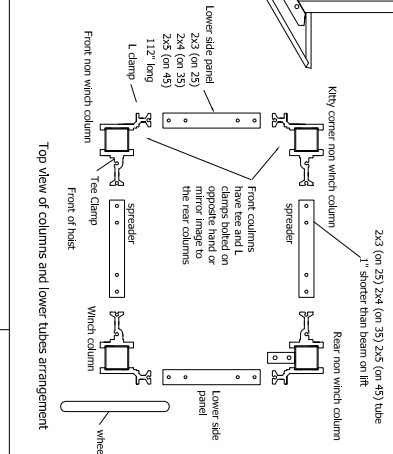


Note bolt thread area should be on outside of hoist



48" WHEEL  
Join nuts around plate on wheel tight, handle should spin freely

ASSEMBLY VIDEO MAY BE AVAILABLE ON OUR WEBSITE. IF NOT, THE VIDEO USED FOR THE V4500 IS VERY SIMILAR



Top view of columns and lower tubes arrangement

SEE PARTS LIST FOR ABOVE PART NUMBERS  
DOCUMENT # A-MH-V45R10PARTSLIST AND  
DOCUMENT # A-MH-V35R10PARTSLIST  
DOCUMENT # A-MH-V25R12PARTSLIST  
READ MANUAL BEFORE USING HOIST  
Manual, parts list and drawing on the web [WWW.CRAFTLANDER.COM](http://WWW.CRAFTLANDER.COM)  
NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS

# OUTER FRAME ASSEMBLY

Rev	Date	Description	Int
<p><b>NuCraft</b> <sup>®</sup> 402 Southline Rd. Metal Products Roscommon, MI 48653</p>			
Scale:	None	Approved by:	Drawn by: RLW
Date:	1/9/13		
Assembly and part locations for V25108, V35108, V35120, V45108, V45114, & V45120 year 2012		Drawing Number A-MH-V253545R12-1	