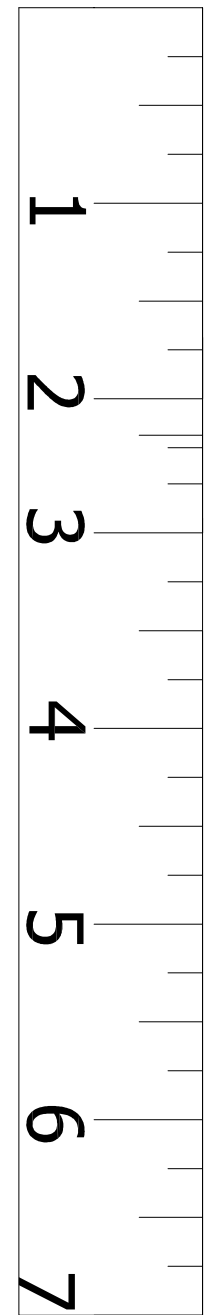
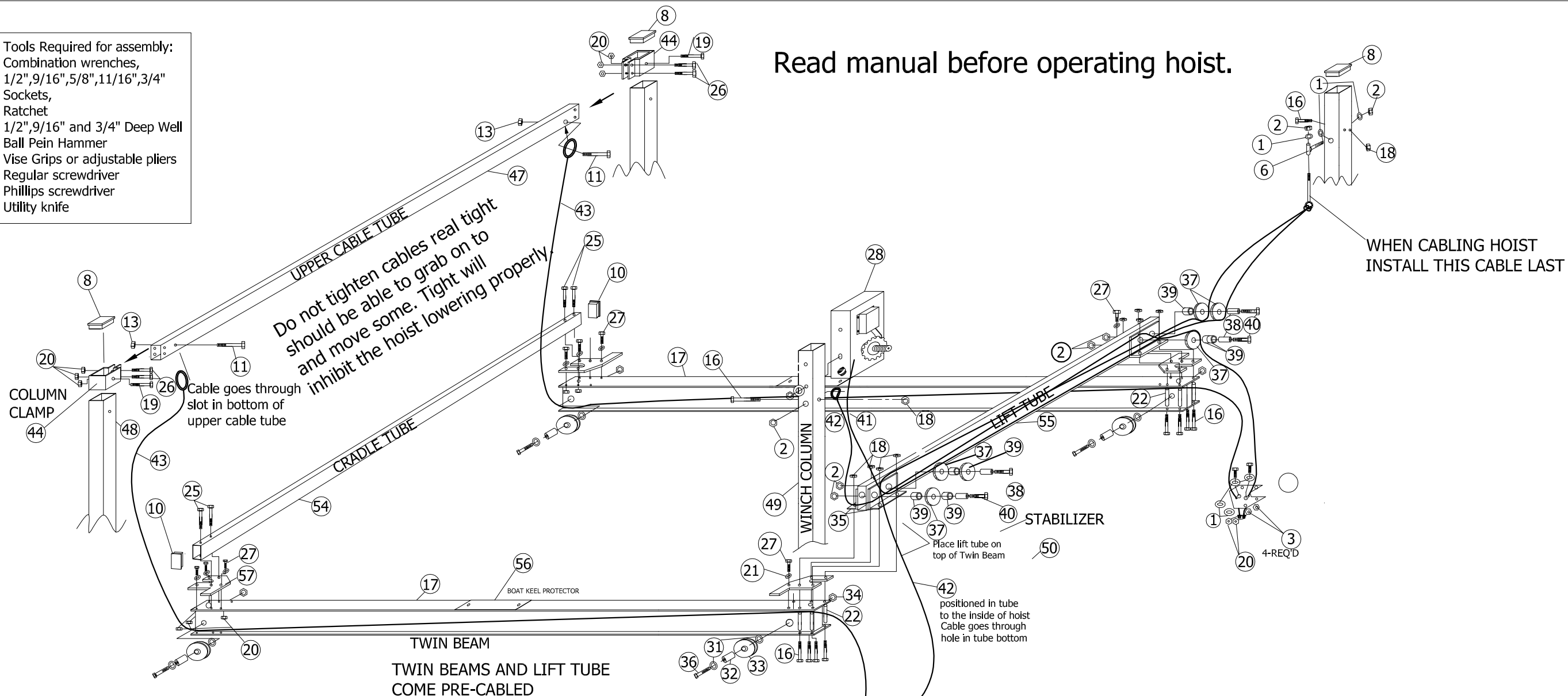


Tools Required for assembly:  
 Combination wrenches,  
 1/2", 9/16", 5/8", 11/16", 3/4"  
 Sockets,  
 Ratchet  
 1/2", 9/16" and 3/4" Deep Well  
 Ball Pein Hammer  
 Vise Grips or adjustable pliers  
 Regular screwdriver  
 Phillips screwdriver  
 Utility knife

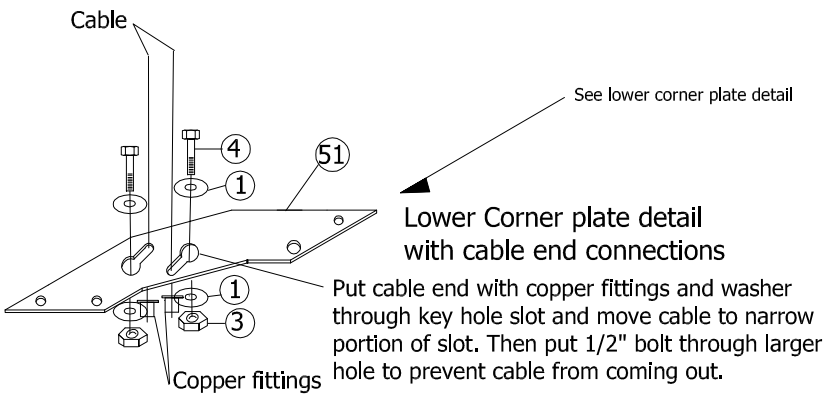
Read manual before operating hoist.



Use ruler to measure nuts and bolts

WHEN CABLING HOIST  
 INSTALL THIS CABLE LAST

See V25R1-Partslist for description of labeled parts  
 Refer to Dwg. V25R1 for Completed Hoist Assembly



# Inner Frame Assembly

Manuals and drawing available on the web [www.craftlander.com](http://www.craftlander.com)

1	REVISED DWG NUMBER	3/16/07	FS
REV	DESCRIPTION	DATE	INT
Scale: None Date: 3/9/05		Approved by: Drawn by: RLW Revised by: rLW	
Assembly & Part locations for 2500V			
			Drawing Number <b>V25R1-2</b>